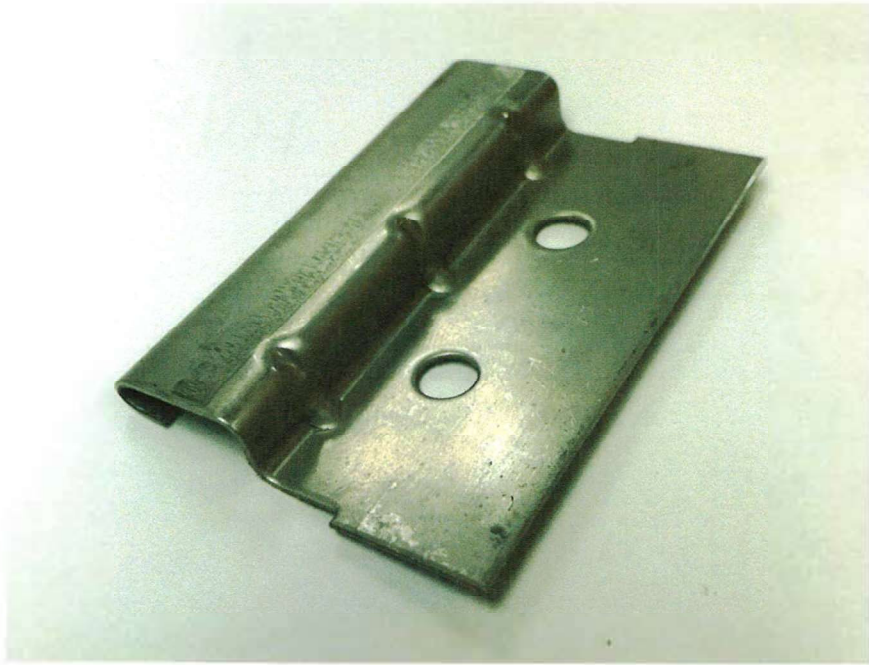
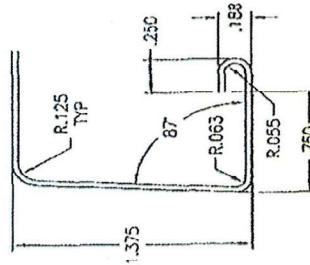
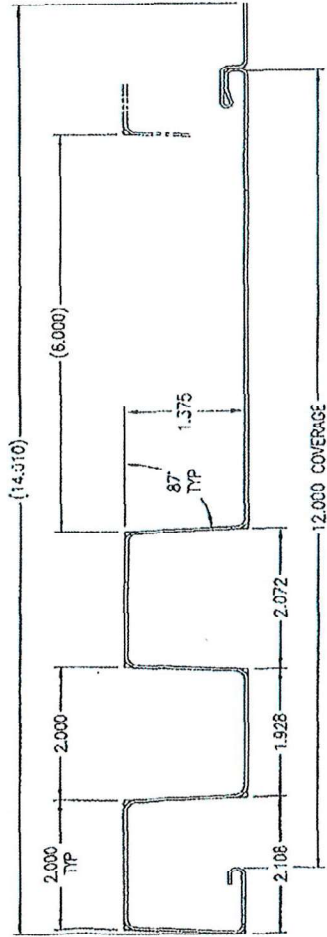


DETAIL 1

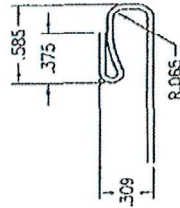


PANEL CLIP

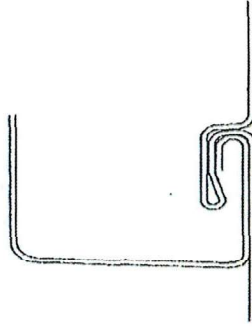
**INBOARD SIDE**



**INBOARD DETAIL**



**CLIP DETAIL**



**LAP DETAIL**

APPROX. COIL WIDTH: 21.492'  
 ALUM. THICKNESS RANGE: .032-.050  
 GRADE OF MATERIAL: 33-40 KSI.  
 STEEL THICKNESS RANGE: .024 - .030  
 GRADE OF MATERIAL: 50 KSI.

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A. S. C. MACHINE TOOLS, INC.  
 SPOKANE, WASHINGTON

PETERSEN ALUMINUM CORP.  
 BOX RIB P3

1-7-18  
 PR27660  
 TP-2936

TP2936. DMC JS

APPROVED  APPROVED AS NOTED  
 BY \_\_\_\_\_ DATE \_\_\_\_\_

TOLERANCE STANDARDS FOR THICKEST METAL:  
 \*ACCUMULATION - (+ or -) 1/16 in  
 DEPTH - (+ or -) 1/32 in  
 RADIUS - (+ or -) 1/32 in  
 ANGLES - (+ or -) 2 degrees  
 CAMBER - 1/8 in in 10ft  
 SKI - 1/8 in in 10ft  
 DIVE - 1/8 in in 10ft

\*NET VARIATION FOR COMBINED DIMENSIONS

ALL DIMENSIONS ARE BOTTOM OF SHEET INTERCEPTS (U.O.N.).  
 ALL FORMING RADI ARE 0.125 UNLESS OTHERWISE NOTED